



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3065-3
Job Sheet 183634



DAS
21
9-20

Part No: D3065-3

Job Qty: 60 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 10/19/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	60 pcs		10/19/18	0.00	2.76	Waterjet 1		SC 18/10/18
120	QC	60 pcs		10/19/18	0.00	0.00	QC8		38
140	Brake NC	60 pcs		10/19/18	0.02	2.82	Brake NC 1		CB 9-29 DAS 38
150	QC	60 pcs		10/19/18	0.00	0.00	QC5		38
160	HandFinish	60 pcs		10/19/18	0.00	1.23	HandFinish1		D.R 18/10/18
170	QC	60 pcs		10/19/18	0.00	0.00	QC7-1		38
180	Packaging	60 pcs		10/19/18	0.00	0.00	Packaging3-1		9-29
190	QC21-SA	60 Ea		10/19/18	0.00	0.00	QC21		21 OCT 26 2018

Part Op 100 - 1-Cut as per Dwg Rev: B
Descriptions: 140 - Bend as per Dwg D3065
180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	13.0680 sf (.2178 ea) 14,5926	100-Waterjet	511 4846

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.040	13	43	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	1.260inches $\pm$ 0.010	1.270 1.250		
2	Step Spacer	3.260inches $\pm$ 0.010	3.270 3.250		
3	Step Spacer	5.260inches $\pm$ 0.010	5.270 5.250		
4	Step Spacer	6.520inches $\pm$ 0.010	6.530 6.510		
5	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083		
6	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926		
7	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176		
8	Step Spacer	0.129inches + 0.005 - 0.000	0.134 0.129		
9	Step Spacer	1.250inches + 0.005 - 0.000	1.255 1.250		
10	Step Spacer	1.204inches $\pm$ 0.005	1.209 1.199		
11	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030		

3:07 PM Dart.Hadley.Shannon

DART
 AEROSPACE
 Container No: S118099
 Part: D3065-3
 Job No: 183634
 Serial No/Batch: S118099
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's
 Date: 10/14/18
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com



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D3065-3**Job Sheet 182958****Part No:** D3065-3**Job Qty:** 60 ea**Part Name:** Step Spacer**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/7/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		9/14/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	60 pcs		9/14/18	0.00	2.76	Waterjet1		
120	QC	60 pcs		9/14/18	0.00	0.00	QC8		
140	Brake NC	60 pcs		9/14/18	0.02	2.82	Brake NC 1		
150	QC	60 pcs		9/14/18	0.00	0.00	QC5		
160	HandFinish	60 pcs		9/14/18	0.00	1.23	HandFinish1		
170	QC	60 pcs		9/14/18	0.00	0.00	QC7-1		
180	Packaging	60 pcs		9/14/18	0.00	0.00	Packaging3-1		
190	QC21-SA	60 Ea		9/14/18	0.00	0.00	QC21		

Part Op **100** - 1-Cut as per Dwg Rev: _____
 Descriptions: **140** - Bend as per Dwg D3065
180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	13.0680 sf (.2178 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	13	48	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	1.260inches $\pm$ 0.010	1.270 1.250	1,262	
2	Step Spacer	3.260inches $\pm$ 0.010	3.270 3.250	3,261	
3	Step Spacer	5.260inches $\pm$ 0.010	5.270 5.250	5,259	
4	Step Spacer	6.520inches $\pm$ 0.010	6.530 6.510	6,519	
5	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083	2,090	
6	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926	3,940	
7	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176	4,190	
8	Step Spacer	0.129inches + 0.005 - 0.000	0.134 0.129	0,130	
9	Step Spacer	1.250inches + 0.005 - 0.000	1.255 1.250	1,251	
10	Step Spacer	1.204inches $\pm$ 0.005	1.209 1.199	1,205	
11	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030	0,040	

Plex 9/7/18 8:03 AM Dart.Gagnon.Michelle